



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4034-1
Job Sheet 182223



Part No: D4034-1

Job Qty: 20 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 3 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15
verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD ver:EC IPP Rev:D 11.01.19 AS PER DWG REV.B DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Large Fab-6		IC-2018-09-13
100	Large Fab	20 pcs	8/31/18	8/31/18	0.00	2.47	Large Fab 8		IC-2018-09-13
110	QC	20 pcs	8/31/18	8/31/18	0.00	0.00	QC5		SEP 13 2018 68
120	Packaging	20 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3 Large Fab		IC-2018-09-13
130	QC21-SA	20 Ea	8/31/18	8/31/18	0.00	0.00	QC21		SEP 13 2018 9-89

Part Op 100 - 1- Cut tube as per dwg D4034

Descriptions: 120 - LOCATION: WA004

130 - 1- Cut tube as per dwg D4034 2- Drill and chamfer holes as per dwg use DT9715

SEP 13 2018
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	6.6660 ft (.3333 ea)	90-Start up Operation	5094528

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	7	490	0

Part Specifications

Specifications could not be found.



Container No: S109802



Part: D4034-1

Job No: 182223

Serial No/Batch: S109802

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Plex 8/21/18 8:06 AM Dart.lajeunesse.marie

Date: 09/13/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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